

## Development of Thermal Response Test Device with Automatic Control System

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**Keywords:** ground source heat pumps, thermal response test, borehole heat exchanger

### ABSTRACT

In ground source heat pump (GSHP) systems, it is important to carry out thermal response tests (TRTs) to estimate the thermal conductivity of the ground with good accuracy for the optimum design of the system. In conventional TRTs, the circulating medium is heated by heaters of rated output, and the flow rate of the medium is controlled by flow valves. It is important to maintain a constant heat load in TRTs, but the constant heat load is difficult to achieve, if there is a major change in the ambient temperature, in the flow rate or in the supply voltage to the heater. Hence, in this study we developed TRT equipment that automatically controls the heat load on ground heat exchangers to improve the accuracy of TRTs. In the device, we use the PLC (Programmed Logic Controller) for monitoring the heat load and for controlling the system, and adjust the thermal output of the heater to designated values. We carried out two types of TRTs, one with controlled output on the heater with PLC and the other fixed output without controlling, in an experimental borehole of 100 m deep in the campus of Akita University. In the operation tests, we gave the TRT device two types of disturbances, i.e., 1) change in the flow rate of heat medium, 2) reduction of the supply voltage to the heater. Firstly, we examined the effect of the disturbance and found that the influence was insignificant in the first case. On the other hand, the disturbance was clearly observed when the supply voltage was decreased. Then, we examined the performance of the developed TRT equipment by comparing the change of heat load with or without the use of PLC by giving a disturbance on the supply voltage. As a result, when the PLC was not in use, heat load reduced as heater supply voltage was decreased. When the PLC is in use, the reduction of heat load was small and the heat load recovered to the designated values in about 150 seconds from the decrease of the heater supply voltage. Then we carried out TRTs while giving a variation of the heater supply voltage as a disturbance. The TRTs showed that when disturbances were given on supply voltage, the PLC gave a good linearity on the average temperature of heat medium. The estimated thermal conductivity was close enough to the one measured without disturbances. Furthermore, the comparison of estimated thermal conductivity values between the TRTs (with disturbance) with or without PLC control gave differences of 10-30%. This indicates that the developed device improves the accuracy in the estimation of soil thermal properties, which will contribute to the optimum design of GSHP systems.

### 1. INTRODUCTION

When designing a ground source heat pump (GSHP) system, Thermal Response Tests (TRTs) are carried out in vertical borehole heat exchangers (BHEs). Since TRTs are usually performed in the outdoors, portable TRT units are developed in many countries (Sanner et al., 2005). In TRTs, constant heat load is given on BHEs for 2-3 days to determine the slope of temperature transient that appears during the radial flow of heat in the formation. However, if a disturbance (e.g. change in ambient temperature, in the flow rate or in the supply voltage) occurs during the TRT, the heat load on the BHEs cannot be maintained as constant, which influence the accuracy of the estimated thermal conductivity of the ground and the thermal resistance of the BHE as shown in Figure 1 (Austin, 1995). In countries with low quality of electricity, a voltage change of 5% is often encountered. To solve this problem, some TRT devices are equipped with stabilized power source unit, while no TRT device seems to have a function to adjust the heat load against disturbances during TRT. In this study, a TRT device having a function of adjusting a constant heat load on the BHE is fabricated to minimize the influence of the disturbance which affects the analysis of TRTs.

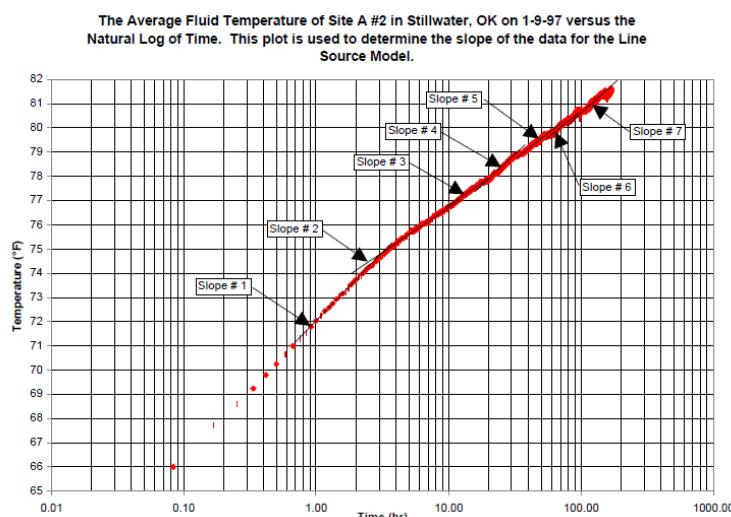


Figure 1: Example of TRT analysis affected by disturbances (Austin, 1995).

## 2. TRT DEVICE

In this study, we developed a TRT device with automatic heat output control is shown in Figure 2. The main components of the device are shown in Table 1. The test procedure and the specification of TRT equipment are based on the guidelines which have been discussed and presented in the IEA/ECES ANNEX21 report (IEA ECES ANNEX21, 2013). The heat medium is heated using an electric heater and the heat medium is circulated by the circulation pump through the U-tube to inject heat into the formation. The obtained data are analyzed to evaluate the thermal conductivity and thermal resistance. The piping in the TRT device is thermally insulated to reduce the influence of the atmosphere temperature. For the control of the thermal output of the TRT device, we apply the PLC (Programmed Logic Controller) to maintain the designated values of heat load automatically. PLC is a digital computer used for automation of electromechanical process, such as control of machinery on factory assembly lines, elevators or automatic doors. PLC used in this device is composed of a main (CPU) unit, PID unit and A/D unit.

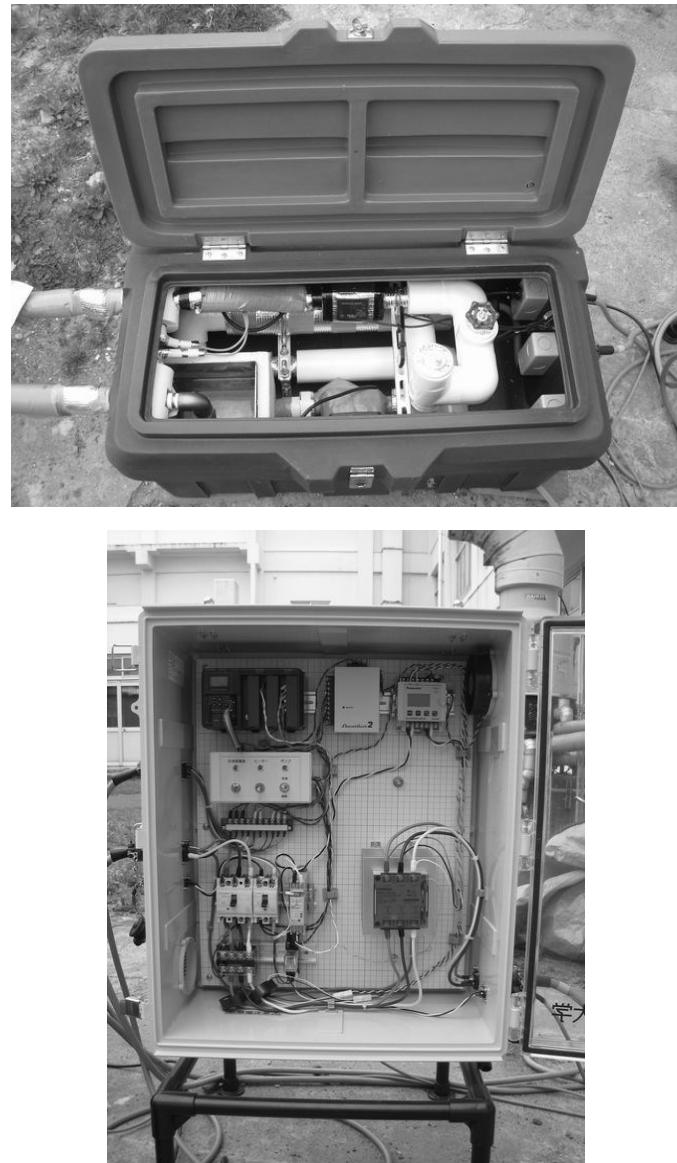


Figure 2: Thermal response test device.

Table 1: Main components of the TRT device.

Circulation pump	UPS 25-70 180 (GRUNDFOS)
Heater	PSH-2306 (IZUMI DENNETSU CO., LTD)
Flow meter	FD-M50AY (KEYENCE)
Temperature sensors	FTNA1HE3-A11Y (FUJI ELECTRONICS) 1YRP731 (CHINO)
PLC Units	

KV-700, KV-TF40, KV-AD40 (KEYENCE)
Solid State Relay
G3PE-545B-3N (OMRON)
Data Logger
GR-3500 (KEYENCE)

### 3. ABOUT OF AUTOMATIC CONTROL SYSTEM

Figure 3 and Figure 4 are the schematic drawing of TRT device and a flow chart of output control, respectively. In this device, the heat load is calculated with PLC to maintain the designated values of heat load, and the output of the heater is adjusted automatically by the PID control. As an additional safety feature, the TRT device automatically stops the operation when the circulation rate becomes less than 8L/min.

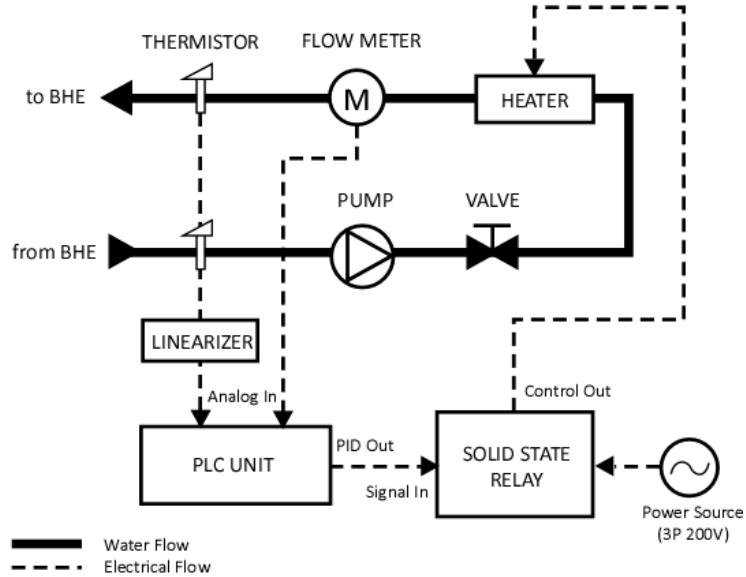


Figure 3: Schematic drawing of TRT device.

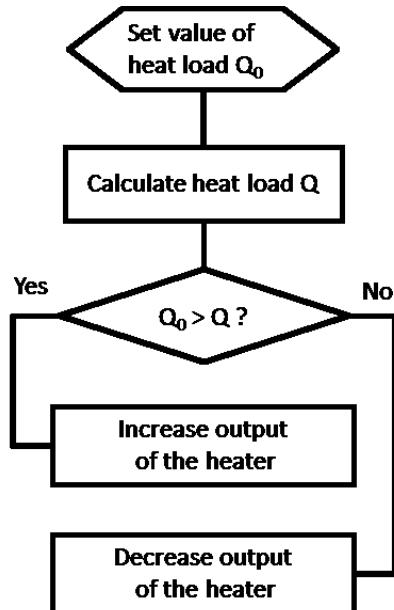


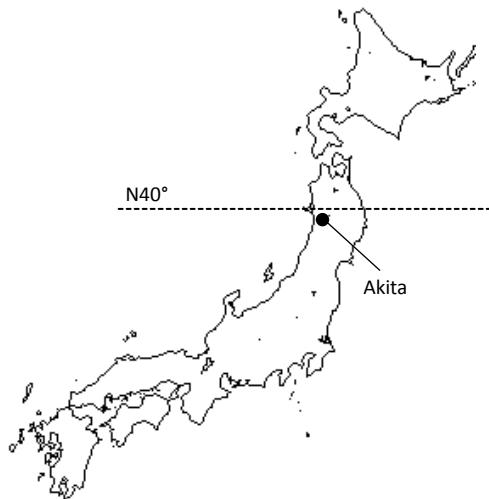
Figure 4: Flow chart.

### 4. EXPERIMENT

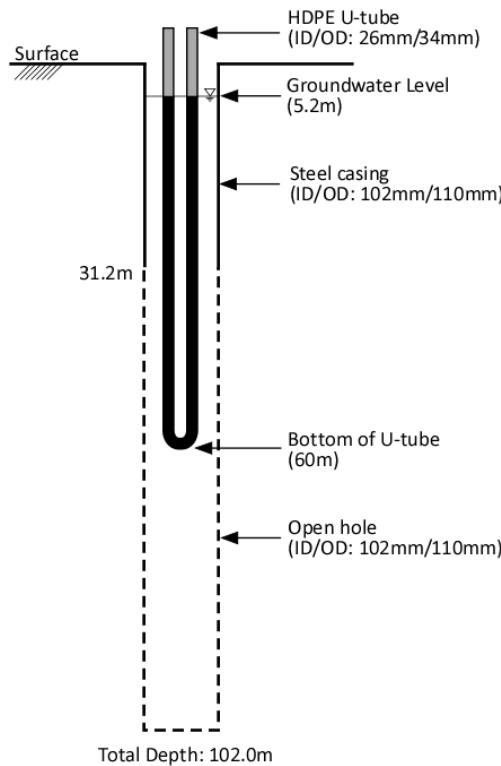
#### 4.1 Test well

We conducted field tests in a test well drilled in the Tegata Campus of Akita University, Akita City, Japan (Figure 5). Figure 6 shows the completion of the test well. A thermal tracer test was carried out by injecting hot water into the BHE while measuring the

temperature profiles in the BHE. The test showed that the upper Quaternary formation between the surface and 60m deep has high hydraulic conductivity, while the Tertiary formation below 60 m has low hydraulic conductivity. The depth of the U-tube was set as 60 m, the bottom of the Quaternary formation, during the field tests.



**Figure 5: Location of Akita University.**



**Figure 6: Completion sketch of test well.**

#### 4.2 Preliminary field tests

We carried out a preliminary field tests using the TRT device to examine the effect of disturbance on the measurement and the response of the heat load against disturbance. The experimental conditions and results are shown below: a) change of the flow rate: Base case is set as 15L/min, and to increase or decrease every 1L/min, b) change of the supply voltage to the heater; decrease of the voltage by a thyristor regulator. Figure 7 shows the measured temperatures of heat medium when flow rate was changed and Figure 8 shows the same graph when supply voltage was changed. In Figure 7, the residence time of the fluid in the BHE was changed with the change in the circulation rate. As a result, the temperature of the heat medium changed for a short time but the changes in the average temperature of the heat medium is judged as too small to affect the interpretation of TRTs. On the other hand, the inlet temperature decreased significantly with the drop of the voltage and the heat load was also significantly reduced. From these results, the heater supply voltage was judged to be more influential on the interpretation accuracy of TRT.

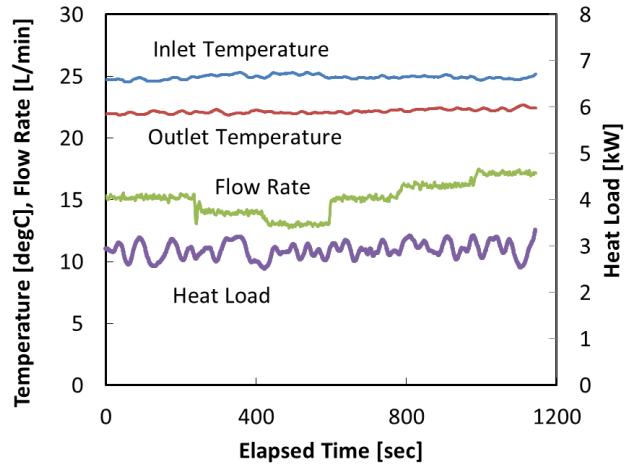


Figure 7: Measured temperature with the change of flow rate of heat medium.

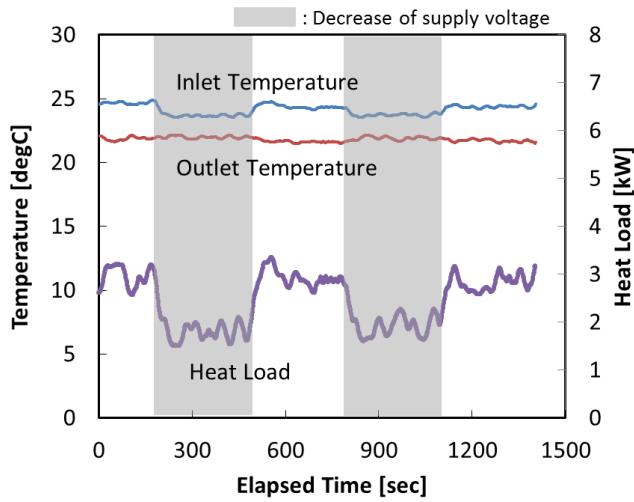


Figure 8: Measured temperature with the change of heater supply voltage without control.

Figure 9 shows the measured temperatures of heat medium with the reduction of supply voltage to the heater when PLC was applied. The inlet temperature and heat load were temporarily reduced upon change of the supply voltage, but recovered to the designated levels in 150 seconds. Figure 10 compares the behavior of heat load during the reduction of supply voltage with or without the use of the PLC. This figure shows that the stability of the heat load was significantly improved with the application of the PLC and also the initial reduction of heat load was reduced by about 50% with the use of PLC.

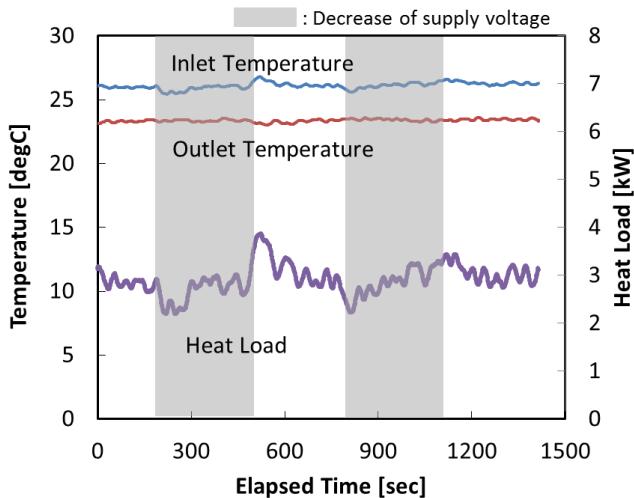


Figure 9: Measurement data with the change of heater supply voltage with control.

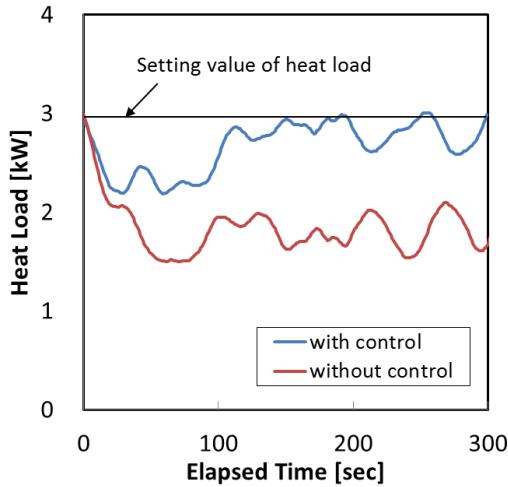


Figure 10: Transition of heat load after decrease of supply voltage.

#### 4.3 Effectiveness of heat load control for TRT

After the response to the disturbance was examined by preliminary experiment, we compare the TRT interpretation results with and without disturbance. Figure 11 shows the semi-log plot of the average temperature of heat medium vs. time when using the PLC without disturbance. Transition of the average heat medium temperature shows good linearity, with an estimated thermal conductivity of 1.98 W/m/K.

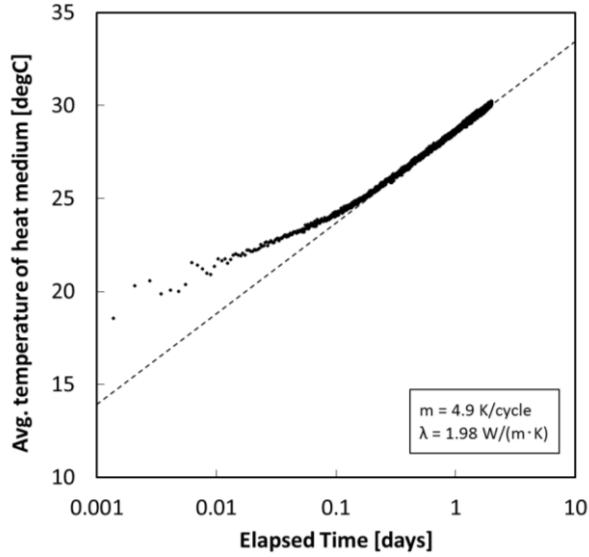


Figure 11: Graphical interpretation of TRT (with control, no disturbance).

To investigate the effect of heat load control on the results of TRT with accidental voltage drop, we used a thyristor regulator (CHINO, JW20050VA016) to vary the supply voltage to the heater. The supply voltage decreased about 15% from the initial value twice for 1 hour during the TRT, the first time at 1.0 day and the second time at 1.5 days after the start of the circulation (Figure 12). Figure 12 shows that the decrease in supply voltage results in the decrease of the power consumption of the heater, the heat load and the heat medium temperature. Figure 13 shows the semi-log plot of the average heat medium temperature vs. time in the case without heat load control. As shown in Figure 13, the decrease in the supply voltage results in a decrease of the average temperature of heat medium. In this figure, Case 1 and Case 2 show the straight sections between 0.5-2days and 1-2days, respectively, used for the interpretation. Thermal conductivity of the formation was determined as 1.77W/m/K and 1.40W/m/K in Case 1 and Case 2, respectively. A deviation of about 10-30% from the estimated thermal conductivity without disturbance occurred in the thermal conductivity in the absence of the output control by the PLC.

Then, we carried out a TRT with the PLC application. Figure 14 shows the temperature and circulation rate of the heat medium, the heat load and the power consumption. The output of the heater changed for a short time at 1.0 and 1.5 days by the change in the supply voltage, but the heat load recovered in a short time, indicating that the disturbance did not significantly affect the heat load and the heat medium temperature. Also, as in the case of no disturbance (Figure 11), the slope of average temperature of heat medium (Figure 15) shows a good linearity, with an estimated thermal conductivity of 1.98W/m/K, which is exactly same as the

interpretation results without disturbance. From the above observations, we can conclude that it is possible to reduce the influence of disturbance on the analysis results using the TRT device including an automatic heat load control function. Results of the present study are obtained from field tests on short-time decrease of the heater supply voltage, but it is considered to be applicable even when a continuous increase/decrease of the supply voltage occurred.

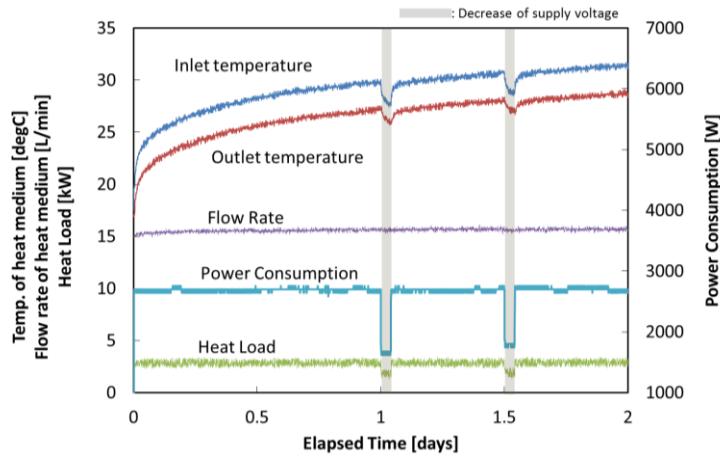


Figure 12: Measured data of TRT (without control, decrease of supply voltage).

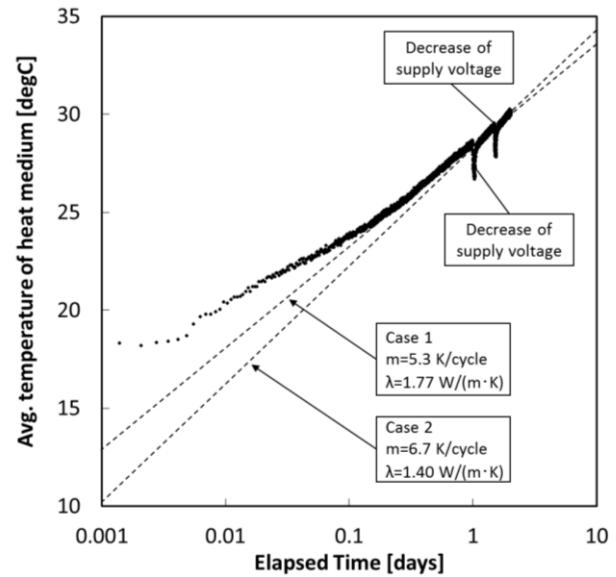


Figure 13: Graphical interpretation of TRT (without control, decrease of supply voltage).

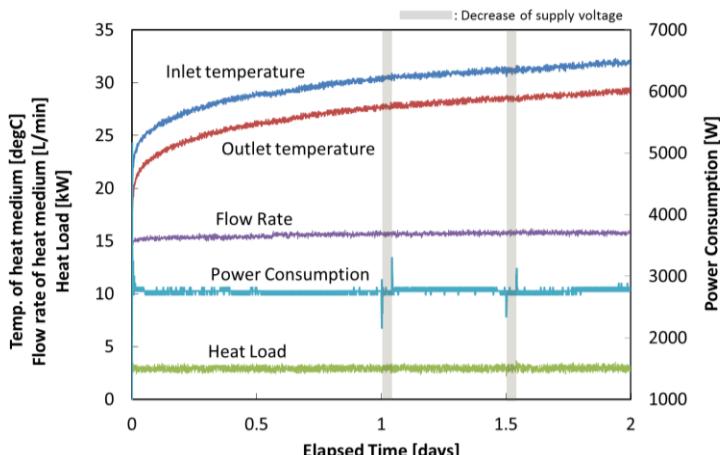


Figure 14: Measured data of TRT (with control, decrease of supply voltage).

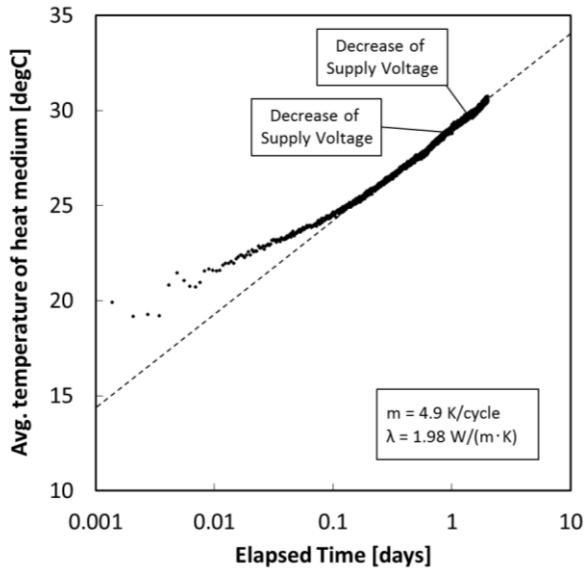


Figure 15: Graphical interpretation of TRT (with control, decrease of supply voltage).

## 5. SUMMARY

In this study, we developed a TRT device with a function of heat load adjustment on the BHE, to minimize the effect of disturbances in TRT analysis and to estimate the thermal properties of soil more accurately. Experiments were carried out in a test well in Akita University to verify the function of the device and check the validity of the heat output control using PLC by applying a disturbance to the TRT device. The findings obtained in this study are outlined as follows: 1) In responsiveness experiment of heat load control, the decrease of heat load due to the decrease of the supply voltage to the heater was maintained small with the application of the control, and the heat load returned to designated value of heat load in 2-3 minutes. 2) In a TRT with disturbances in voltage, a good linearity of the average temperature of heat medium was obtained. The interpreted thermal conductivity values were close to the one without disturbances. The results shows that the developed device is expected to improve the accuracy in the estimation of soil thermal properties, which will contribute the optimum design of GSHP systems.

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